

## ABSTRACT

A chipping head, particularly a chipping head of a chipping canter, is disclosed comprising a head body having thereon mounted multiple chipping knives that are adapted on the head body in an annular fashion spaced at a distance from each other. Onto the chipping head, on the head end face thereof touching a wooden workpiece being processing and/or on the lateral surface of a disc-like or flange-like element such as a circular saw blade mounted on the chipping head body, there is formed at least one groove and/or ridge, the groove and/or ridge spiraling about the axis of head body rotation so that the starting point of the groove and/or ridge is radially displaced at a distance from the axis of rotation and, respectively, the end point of the groove/ridge is closer than its starting point to the axis of rotation.